



Metropolitan Construction Specification

Doors and drawer front:

Doors on the Metropolitan line are made of solid wood rails with a MDF/veneered center panel to reduce the possibility of shrinkage.

Metropolitan Door Series:

The five piece Metropolitan traditional overlay door has a ½" thick MDF/birch veneered raised center panel captured in a ¾" x 2" solid frame and is complimented with a slab drawer front. All doors and drawer fronts are back beveled so no handles or knobs are necessary.

Hinges:

6-way adjustable, concealed hinges open at 110 degree on all product lines.

Drawers:

The Metropolitan line includes a 5/8" thick solid birch dovetail drawer box with a 3/8" plywood bottom, attached to under mounted epoxy coated slides.

Shelving:

5/8" thick select veneered plywood with matching wood edge banding is used on all wall and base cabinetry where applicable. The adjustable shelves are supported by plastic self locking shelf clip.

Backs, Tops and Bottoms:

½" thick veneered plywood, with natural finished interiors. The backs are glued, stapled and screwed into place for additional support.

Face Frame:

$\frac{3}{4}$ " x $1\frac{1}{2}$ " solid wood stiles and rails jointed with glue and dowels. Back of face frames are grooved to accept side panels.

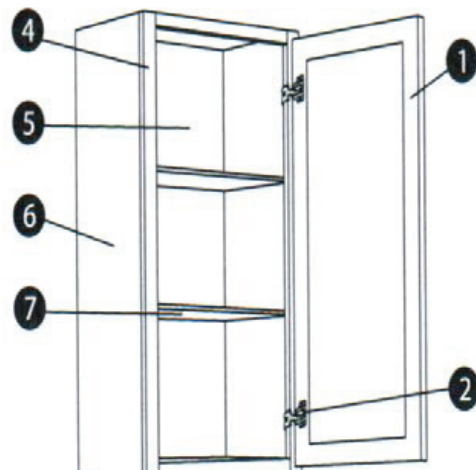
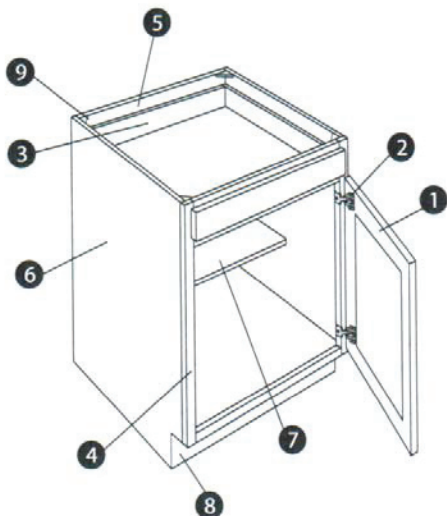
Toe Kick:




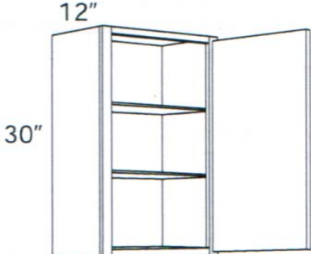
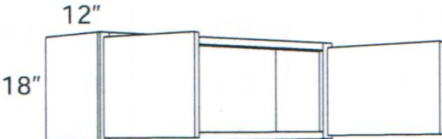
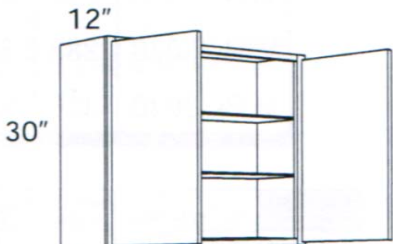
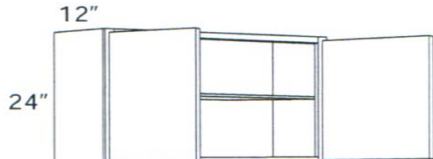
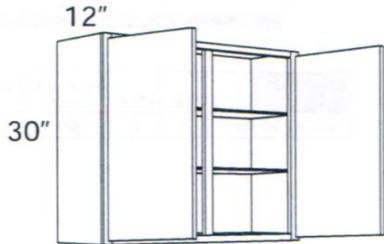
$\frac{1}{2}$ " x $4\frac{1}{2}$ " select veneered plywood toe kick is added to each assembled cabinet and stained to match along with the edges. Additional 8' lengths of $\frac{1}{4}$ " plywood toe kicks are available for those who do not wish to see the joints between cabinets.

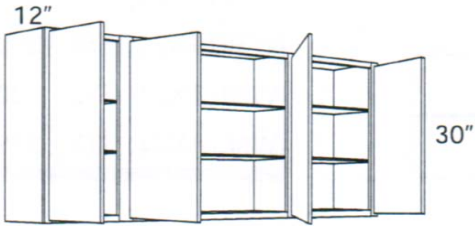
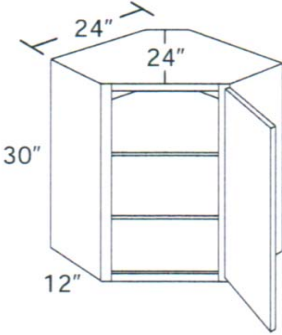
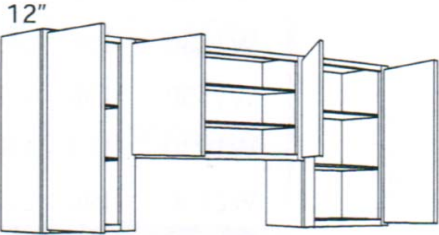
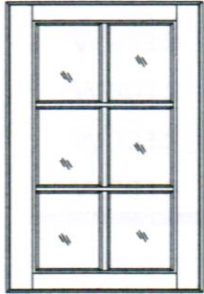
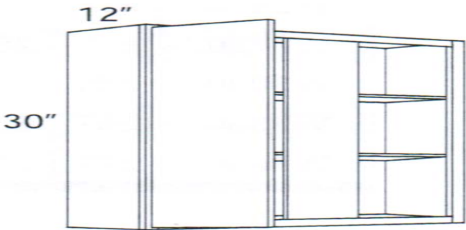
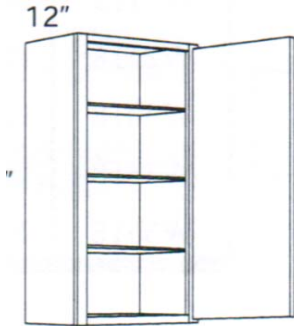
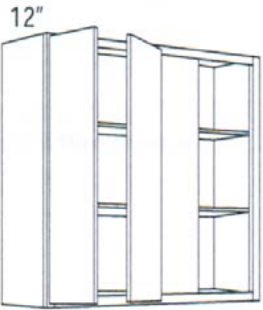
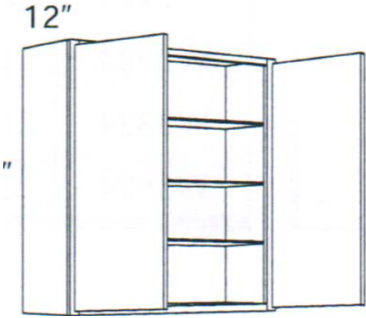
Corner Blocks:

All four corners of the base cabinets are secured with a plastic block fastened to each end panel for support and mounting of a counter top.

- 1) Solid wood door frames mortise and tenon.
- 2) 6-way adjustable concealed hinge with 110 degree opening capability
- 3) $5/8$ " solid birch dovetail drawer with under mount epoxy coated slides.
- 4) $\frac{3}{4}$ " x $1\frac{1}{2}$ " solid wood face frame.
- 5) $\frac{1}{2}$ " select veneered plywood back with a natural finished interior.
- 6) $\frac{1}{2}$ " select veneered plywood side panels grooved into face frame.
- 7) $5/8$ " select veneered plywood adjustable shelving with matching wood veneer edge banding.
- 8) $\frac{1}{2}$ " x $4\frac{1}{2}$ " select veneered plywood toe kick stained to match exterior finish and attached to cabinet.
- 9) Plastic corner blocks added for additional strength and stability and for support and mounting of countertop.

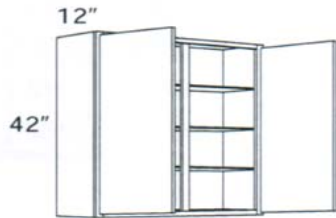
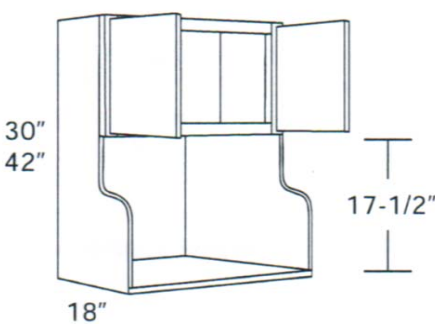
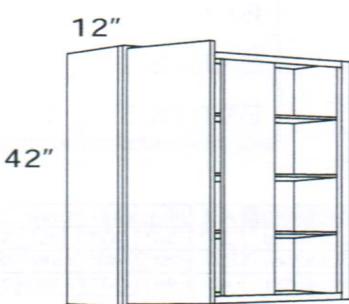
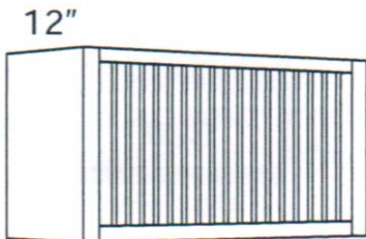
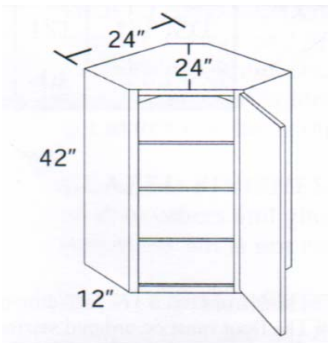
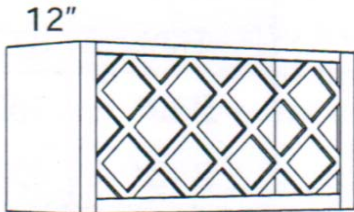

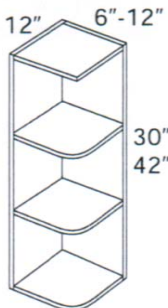


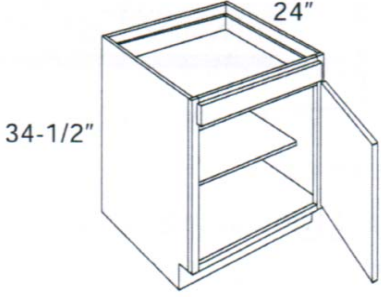
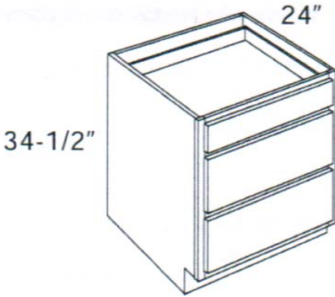
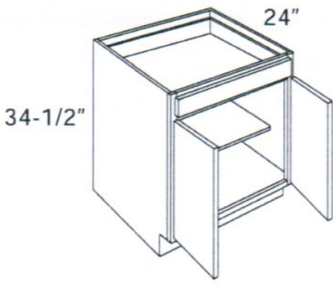
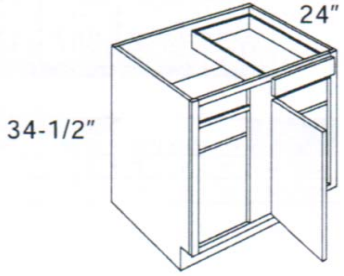
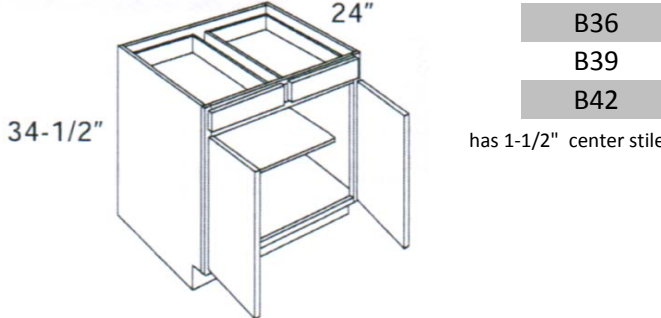
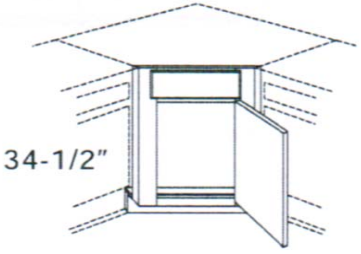
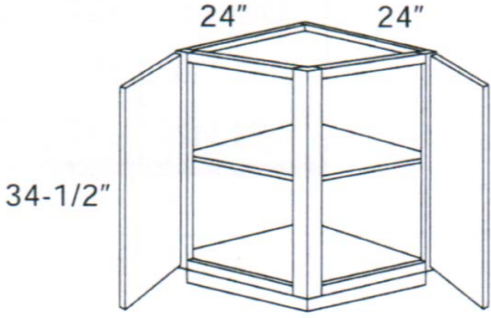
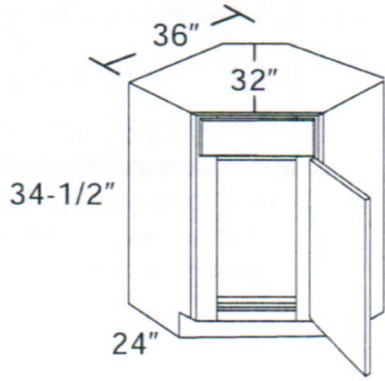
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15" HIGH WALL  no shelf	ITEM W2115 W2415 W3015 W3315 W3615	30" HIGH WALL  	ITEM W930 W1230 W1530 W1830 W2130
18" HIGH WALL  no shelf	ITEM W2118 W2418 W3018 W3318 W3618	30" HIGH WALL  	ITEM W2430 W2730 W3030 W3330 W3630
24" HIGH WALL  	ITEM W2424 W3024 W3324 W3624	30" HIGH WALL  has center stile	ITEM W3930 W4230 W4830

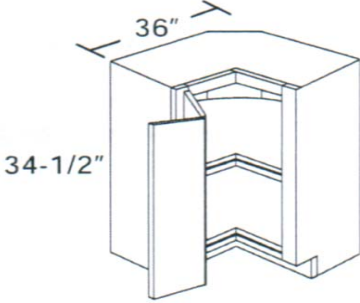
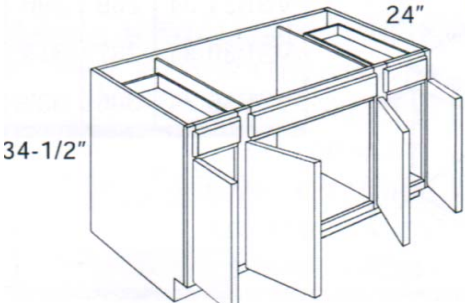
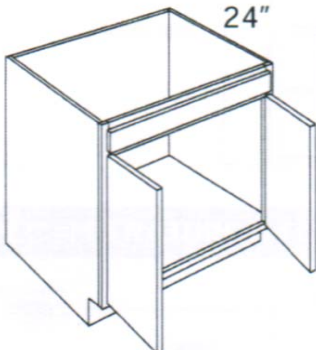
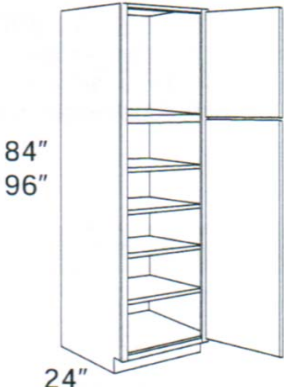
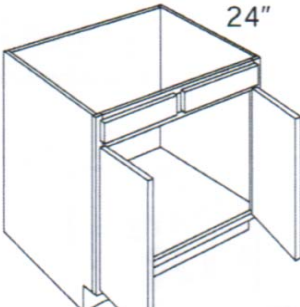
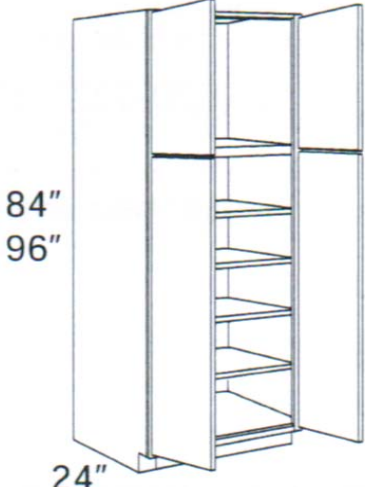
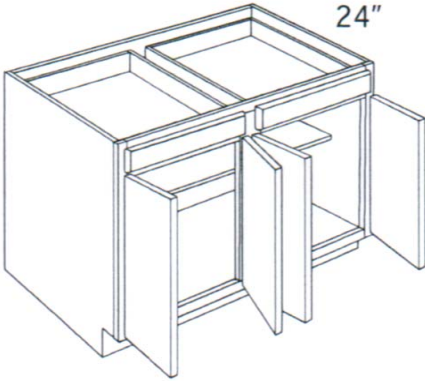
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30" HIGH COMINATION WALL 	ITEM W6030-0	30" HIGH GLASS DOOR 	ITEM MD1530 MD1830 MD2430
30" HIGH SINGLE DOOR BLIND WALL 	ITEM WBC2430 WBC3030 WBC3630	42" HIGH WALL 	ITEM W942 W1242 W1542 W1842 W2142
30" HIGH DOUBLE DOOR BLIND WALL 	ITEM WBC4230	42" HIGH WALL 	ITEM W2442 W2742 W3042 W3342 W3642

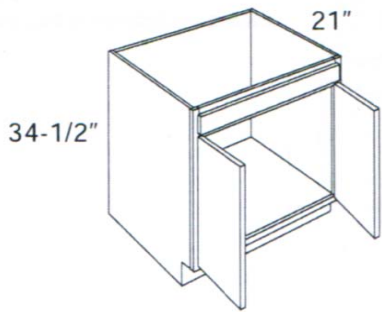
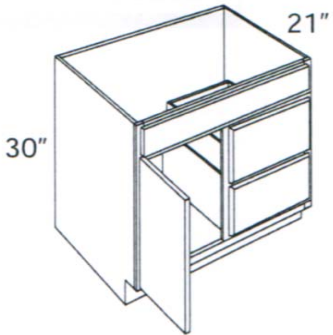
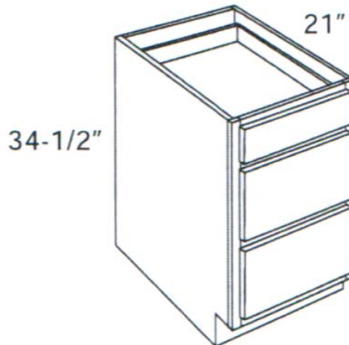
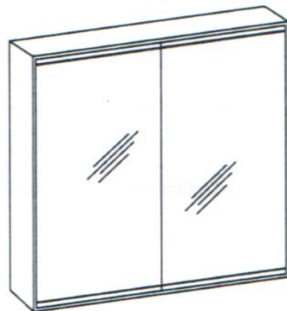
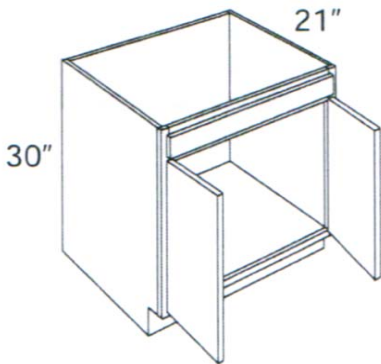
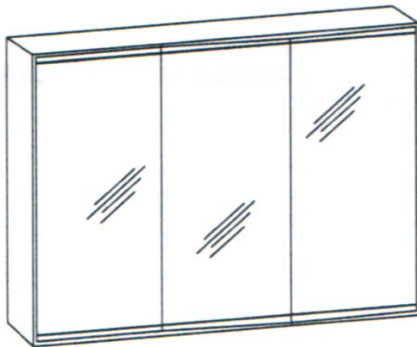
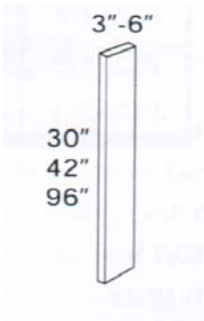
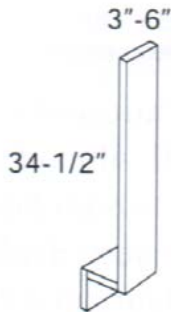
	Act.	Stile	Max.	Door
WBC2430	24"	6"	3"	10½"
WBC3030	30"	6"	3"	16½"
WBC3630	36"	6"	3"	22½"

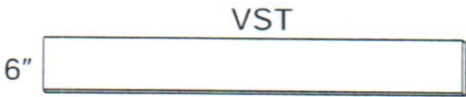
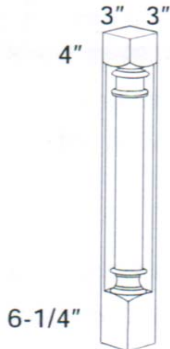
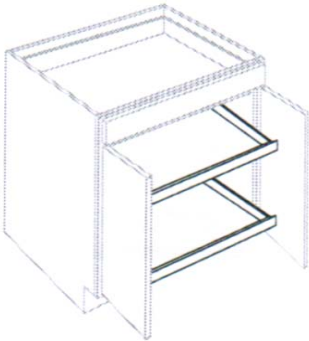
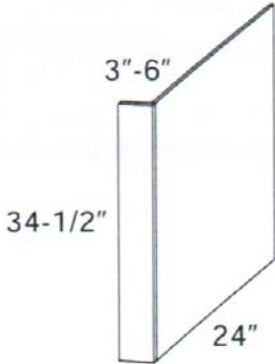


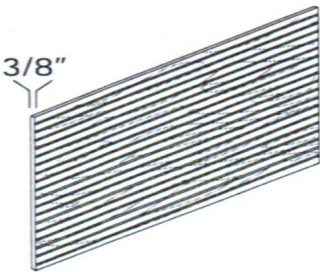
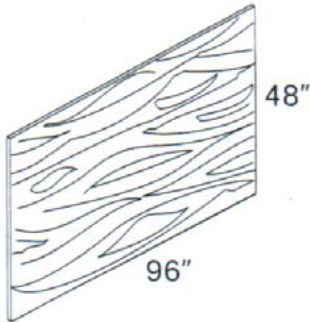
	Act.	Stile	Max.	Hallmark Door
WBC4230	42"	6"	3"	14¼"

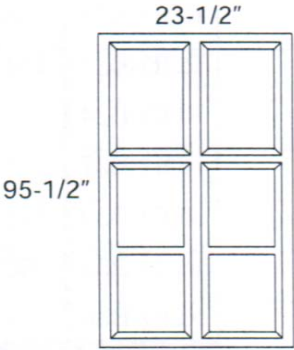
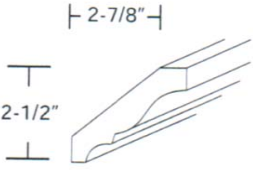
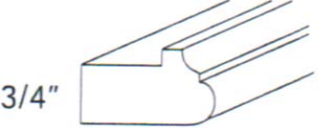
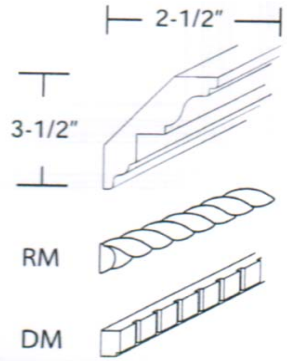
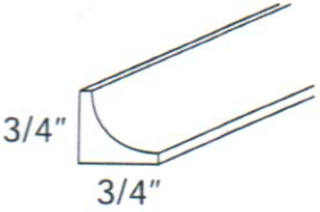
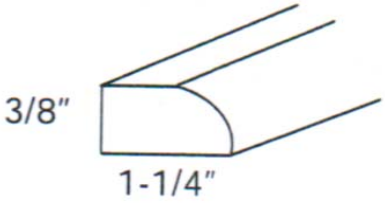
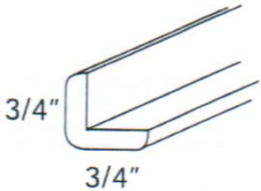
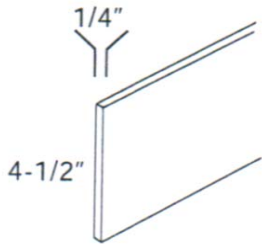
<div>42" HIGH WALL</div> <div><div>12"</div><div>42"</div><div>has center stile</div></div>	<div>ITEM</div> <div>W3942</div>	<div>MICROWAVE</div> <div><div>30"</div><div>42"</div><div>18"</div><div>17-1/2"</div></div>	<div>ITEM</div> <div>MW3030</div> <div>MW3042</div>															
<div>42" SINGLE DOOR BLIND WALL</div> <div><div>12"</div><div>42"</div><table><tr><th></th><th>Act.</th><th>Stile</th><th>Max.</th><th>Door</th></tr><tr><td>WBC2442</td><td>24"</td><td>6"</td><td>3"</td><td>10½"</td></tr><tr><td>WBC3642</td><td>36"</td><td>6"</td><td>3"</td><td>22½"</td></tr></table></div>		Act.	Stile	Max.	Door	WBC2442	24"	6"	3"	10½"	WBC3642	36"	6"	3"	22½"	<div>ITEM</div> <div>WBC2442</div> <div>WBC3642</div>	<div>PLATE RACK</div> <div><div>12"</div></div>	<div>ITEM</div> <div>PR3018</div>
	Act.	Stile	Max.	Door														
WBC2442	24"	6"	3"	10½"														
WBC3642	36"	6"	3"	22½"														
<div>42" DIAGONAL CORNER WALL</div> <div><div>24"</div><div>24"</div><div>42"</div><div>12"</div></div>	<div>ITEM</div> <div>WDC2442</div>	<div>WINE RACK</div> <div><div>12"</div></div>	<div>ITEM</div> <div>WR3018</div>															
<div>42" GLASS DOOR</div> <div><div>12"</div><div>for 3042 & 3642 must call, cabinet will need some modification</div></div>	<div>ITEM</div> <div>MD1542</div> <div>MD1842</div> <div>MD2442</div>	<div>OPEN END</div> <div><div>12"</div><div>6"-12"</div><div>30"</div><div>42"</div></div>	<div>ITEM</div> <div>OE6030</div> <div>OE642</div> <div>OE1230</div> <div>OE1242</div>															

<p>SINGLE DOOR BASE</p> 	<p>ITEM</p> <p>B09</p> <p>B12</p> <p>B15</p> <p>B18</p> <p>B21</p>	<p>DRAWER BASE</p> 	<p>ITEM</p> <p>DB12</p> <p>DB15</p> <p>DB18</p> <p>DB24</p>
<p>DOUBLE DOOR BASE</p> 	<p>ITEM</p> <p>B24</p> <p>B27</p> <p>B30</p>	<p>BLIND BASE</p> 	<p>ITEM</p> <p>BLB36/39</p> <p>BLB42/45</p> <p>BLB48/51</p>
<p>DOUBLE DOOR & DRAWER BASE</p>  <p>has 1-1/2" center stile</p>	<p>ITEM</p> <p>B33</p> <p>B36</p> <p>B39</p> <p>B42</p>	<p>CORNER SINK FRONT</p>  <p>*DSF36 The sink front has a 17" face dimension</p> <p>**DSFL36 The floor must be ordered separately</p>	<p>ITEM</p> <p>DSF36*</p> <p>DSFL36**</p>
<p>BASE END</p> 	<p>ITEM</p> <p>BEC24</p>	<p>CORNER SINK BASE</p> 	<p>ITEM</p> <p>DSB36</p>

<p>LAZY SUSAN</p>  <p>36"</p> <p>34-1/2"</p>	<p>ITEM</p> <p>LSB36</p>	<p>COMBINATION SINK BASE</p>  <p>24"</p> <p>34-1/2"</p>	<p>ITEM</p> <p>SB60</p>
<p>SINK BASE</p>  <p>24"</p> <p>34-1/2"</p>	<p>ITEM</p> <p>SB27</p> <p>SB30</p> <p>SB33</p> <p>SB36</p>	<p>SINGLE DOOR PANTRY</p>  <p>84"</p> <p>96"</p> <p>24"</p>	<p>ITEM</p> <p>UC152484</p> <p>UC182484</p> <p>UC152496</p> <p>UC182496</p>
<p>SINK BASE</p>  <p>24"</p> <p>34-1/2"</p>	<p>ITEM</p> <p>SB39</p> <p>SB42</p>	<p>DOUBLE DOOR PANTRY</p>  <p>84"</p> <p>96"</p> <p>24"</p>	<p>ITEM</p> <p>UC242484</p> <p>UC242496</p>
<p>COMBINATION SINK</p>  <p>24"</p> <p>1/2"</p>	<p>ITEM</p> <p>SB48</p>		

34" HIGH VANITY SINK BASE 	ITEM VSB24-34 VSB30-34 VSB36-34	30" HIGH VANITY SINK DRAWER 	ITEM VSD24-30 VSD30-30 VSD36-30
34" HIGH VANITY DRAWER BASE 	ITEM VDB12-34 VDB15-34	DOUBLE DOOR MEDICINE 	ITEM MC2424
30" HIGH VANITY SINK BASE 	ITEM VSB24-30 VSB30-30 VSB36-30	TRI VIEW MEDICINE 	ITEM MC-3030 MC3630
WALL & TALL FILLERS 	ITEM WF-330 WF-630 WF-342 TF-396 TF696	BASE FILLERS 	ITEM BF3 BF6

<p>VALANCE</p> <p>ITEM</p> <p>VST-96</p> 		<p>CORNER POST</p> <p>ITEM</p> <p>CP36-1/2</p> 	
<p>ROLL OUT</p> <p>ITEM</p> <p>ROD-B18</p> <p>ROD-B21</p> <p>ROD-B24</p> <p>ROD-B27</p> <p>ROD-B30</p> <p>ROD-B33</p> <p>ROD-B36</p> 		<p>DISHWASHER END PANEL</p> <p>ITEM</p> <p>DWR3</p> <p>DWR6</p> 	
<p>3" REFRIGERATOR END PANEL</p> <p>ITEM</p> <p>REP3</p> 		<p>REFRIGERATOR END PANEL</p> <p>ITEM</p> <p>REP96</p> 	
<p>BEADED PANEL</p> <p>ITEM</p> <p>BP4896</p> 		<p>BACK PANEL</p> <p>ITEM</p> <p>PLY-1/4</p> <p>PLY-1/2</p> <p>PLY-3/4</p> 	

<p>WAINSCOT</p>  <p>23-1/2"</p> <p>95-1/2"</p>	<p>ITEM</p> <p>WP-BASE</p> <p>WP-W30</p> <p>WP-W42</p> <p>WP-T84</p> <p>WPT96</p>	<p>SMALL CROWN</p>  <p>2-7/8"</p> <p>2-1/2"</p>	<p>ITEM</p> <p>CM-1</p>
<p>LIGHT RAIL</p>  <p>3/4"</p> <p>1-1/2"</p>	<p>ITEM</p> <p>LRM-96</p>	<p>ROYAL CROWN & INLAY</p>  <p>2-1/2"</p> <p>3-1/2"</p> <p>RM</p> <p>DM</p>	<p>ITEM</p> <p>TCM</p> <p>RM</p> <p>DM</p>
<p>INSIDE</p>  <p>3/4"</p> <p>3/4"</p>	<p>ITEM</p> <p>ICM</p>	<p>SCRIBE</p>  <p>3/8"</p> <p>1-1/4"</p>	<p>ITEM</p> <p>SM-8</p>
<p>OUTSIDE</p>  <p>3/4"</p> <p>3/4"</p>	<p>ITEM</p> <p>OCM</p>	<p>TOE KICK</p>  <p>1/4"</p> <p>4-1/2"</p>	<p>ITEM</p> <p>TK-8</p>

CUT ITEMS	ITEM	DESCRIPTION
	CUT-BASE	Reduce depth of base cabinet (min. depth 12")
	CUT-DBASE	Reduce depth of drawer base cabinet (min. depth 12")
	CUT-SBASE	Reduce depth of sink base cabinet (min. depth 12")
	CUT-WALL	Reduce depth of wall cabinet (no min.)
	CUT-TALL	Reduce depth of tall cabinet (no min.)
	CUT-DOOR	Cut out center panel of door for glass insert (per door)
	CUT-DRAWER	Remove cabinet drawer to create false drawer front

PIPE CHASE	ITEM	DESCRIPTION
	CHASE -BASE	Make chase in base cabinet (must supply drawing)
	CHASE-TALL	Make chase in tall cabinet (must supply drawing)
	CHASE-WALL	Make chase in wall cabinet (must supply drawing)

MODIFICATIONS	ITEM	DESCRIPTION
	CLOSE-BLIND	Close open section of a blind wall or base cabinet
	ATTACH-TK	Attach toe kick on wall cabinet
	RECESS-TK	Recess toe kick of base cabinet (must supply a drawing)
	CUT-TK	Reduce toe kick height (no min.)
	HAMPER	Install door mounted pull out wood hamper in cabinet
	TILT-OUT	Install tilt out sink base cabinet (tilt not included)
	EDGE-BAND	Additional edge banding (price per linear foot)
	INSTALL-ACCES	Install any accessory in a cabinet (accessories not included)
	INCREASE-WALL	Increase depth on wal cabinet (call for quote)
	SHELF-12	Loose 12" deep shelf (specity cabinet size)
	SHELF-24	Loose 24" deep shelf (specify cabinet size)

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